



PC-DNC FAQs

Making our customers' lives easier.

Drip Feed Settings in PC DNC Plus

Machine list:
Fanuc
Yasnac
Cincinnati
Mitsubishi
Test

Serial Ports | **Advanced** | I/O Commands | I/O Directories | File names

When sending ...

Leader: %LF
Trailer: %

Check handshake every 5 characters

Skip lines that start with:
Skip data that starts with:
Skip lines that contain: %
Skip data upto:
Skip all data after:

Safety timeout: 7 seconds

Reset file on safety timeout

Character delay: 0 Block delay: 0 ms

Delay after transmission (seconds)

Use CALL statements
 Skip M02/M30 in CALLED files
 Delete blank lines
 Send RTS string <18> every 2 sec.
 Force all output to upper case
 Handshake using device driver
 Verify port is open every 10 sec.

Send when: CTS DSR goes high

When receiving

Receive & store blank lines
Timeout when receiving (sec.) 3

Wiedemann Haas loop
 Mazak CMT RS491
 Limit time delays to 1st block

Don't send File Not Found msg.

1. Uncheck box "Reset file on safety timeout"

2. IF USING EXTERNAL HUBS, Check box "Handshake using device driver"

3. If still having problems after 1 & 2, Increment "Check handshake every X Characters" down by 1 until you reach 1 (i.e. try 4, then 3, then 2, then 1)

4. If #3 does not work, try adding a 1 ms block delay

Buttons: Add machine name, Rename machine, Delete machine name, Print this configuration, OK, Apply, Cancel